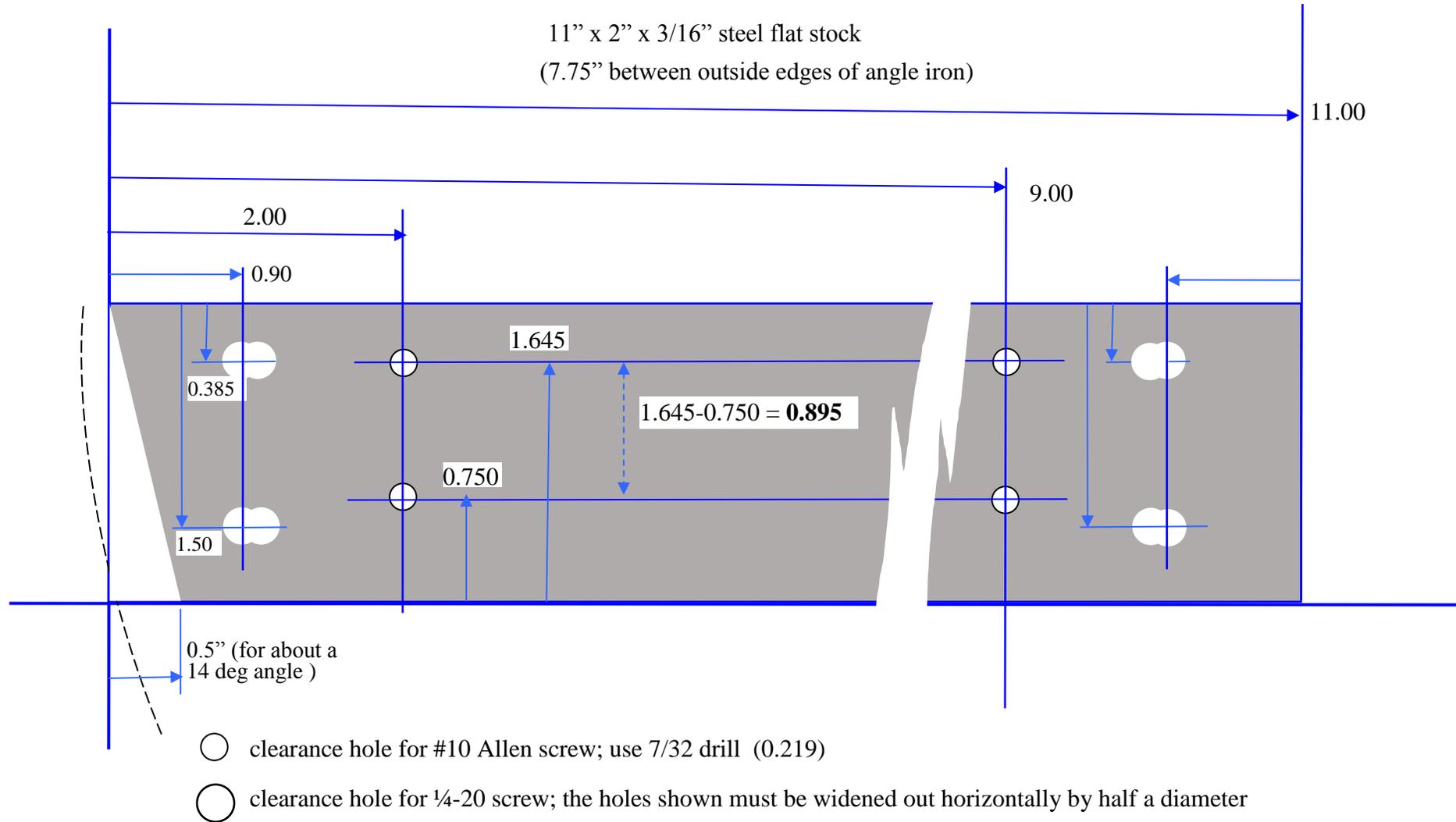


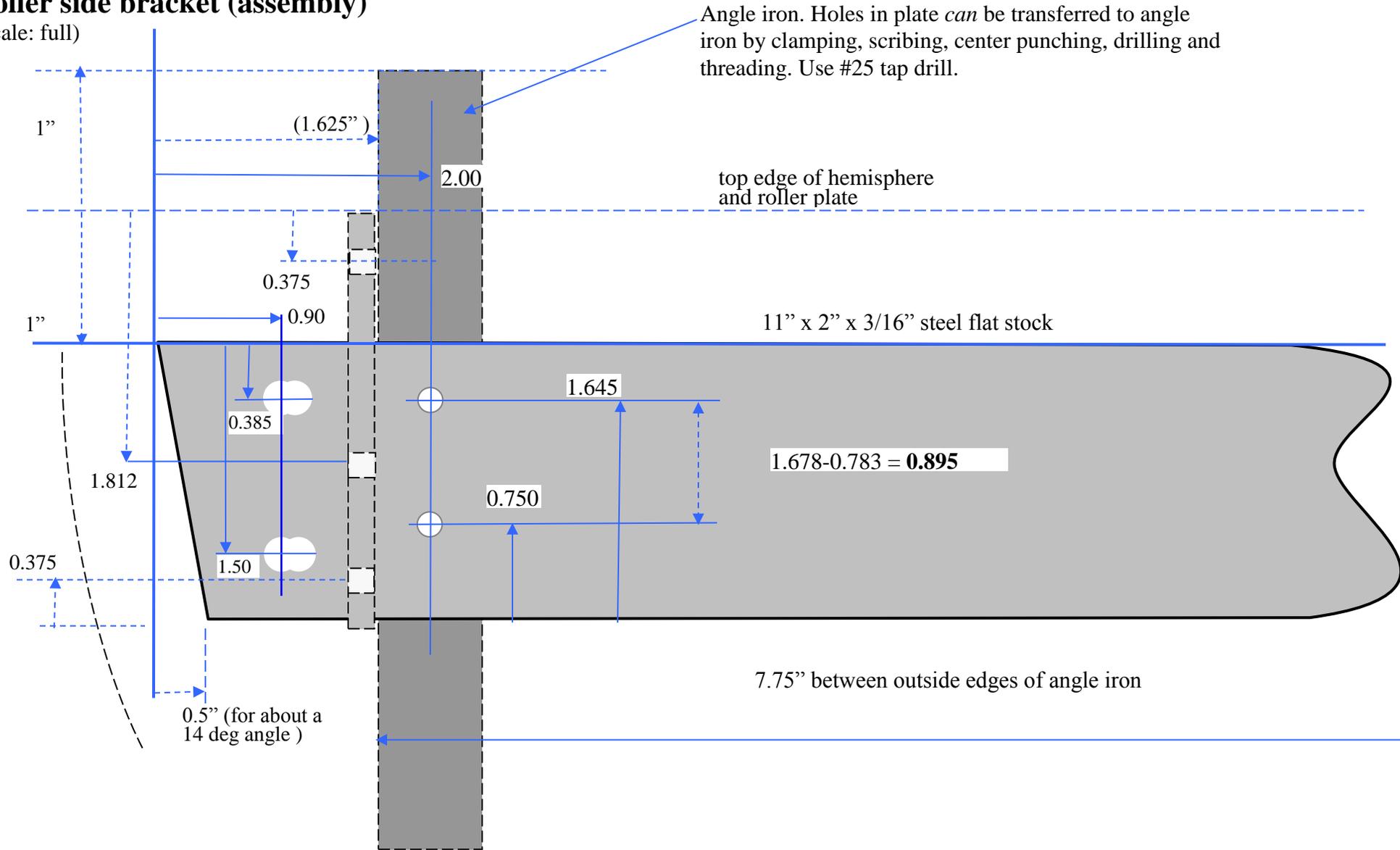


## Roller side bracket, top terminal (item)



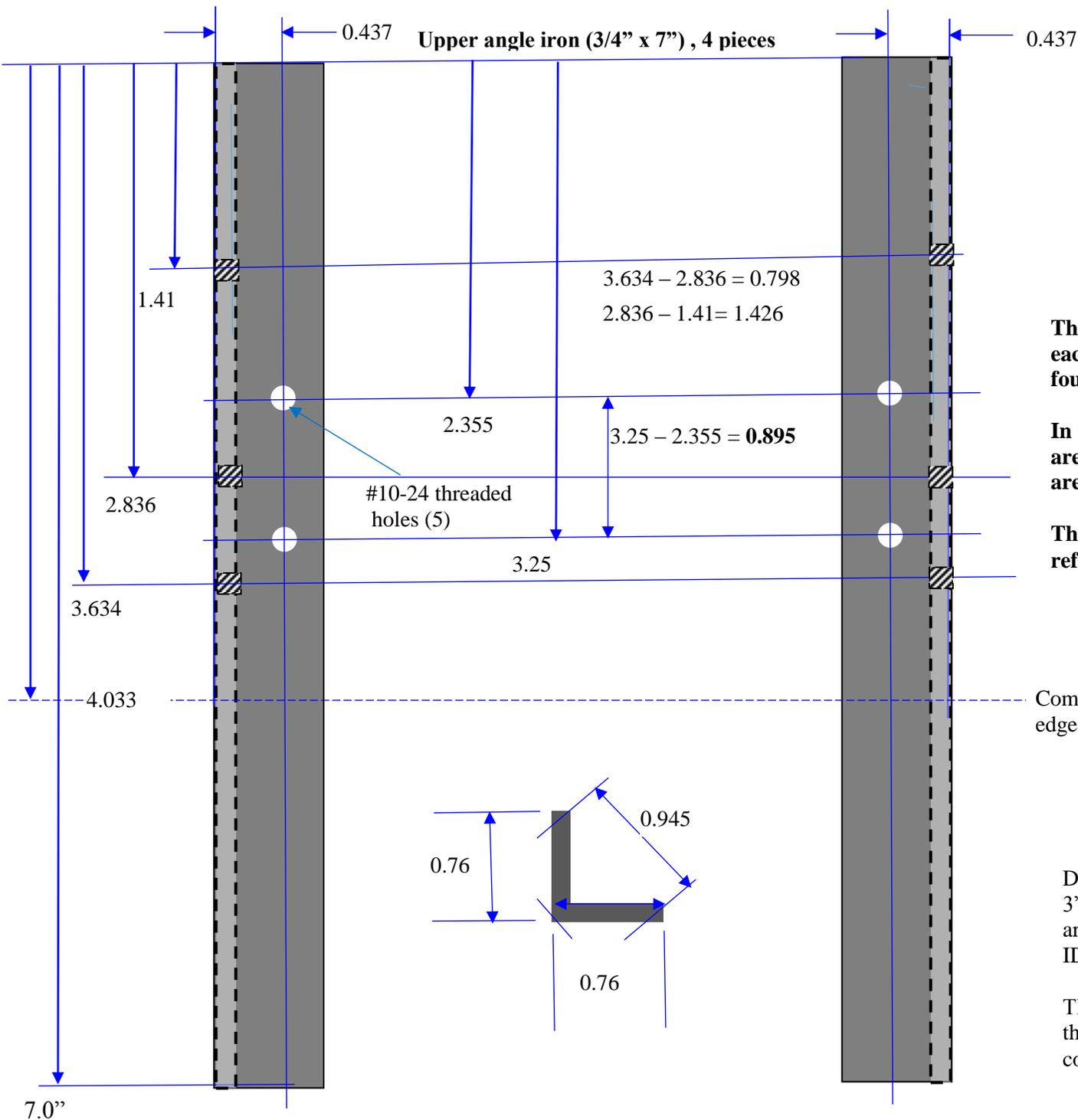
# Roller side bracket (assembly)

(Scale: full)



○ clearance hole for #10 Allen screw; use 7/32 drill (0.219)

○ clearance hole for 1/4-20 screw; the holes shown must be widened out horizontally by half a diameter



**The pieces shown are mirror images of each other. Make two of each for a total of four pieces.**

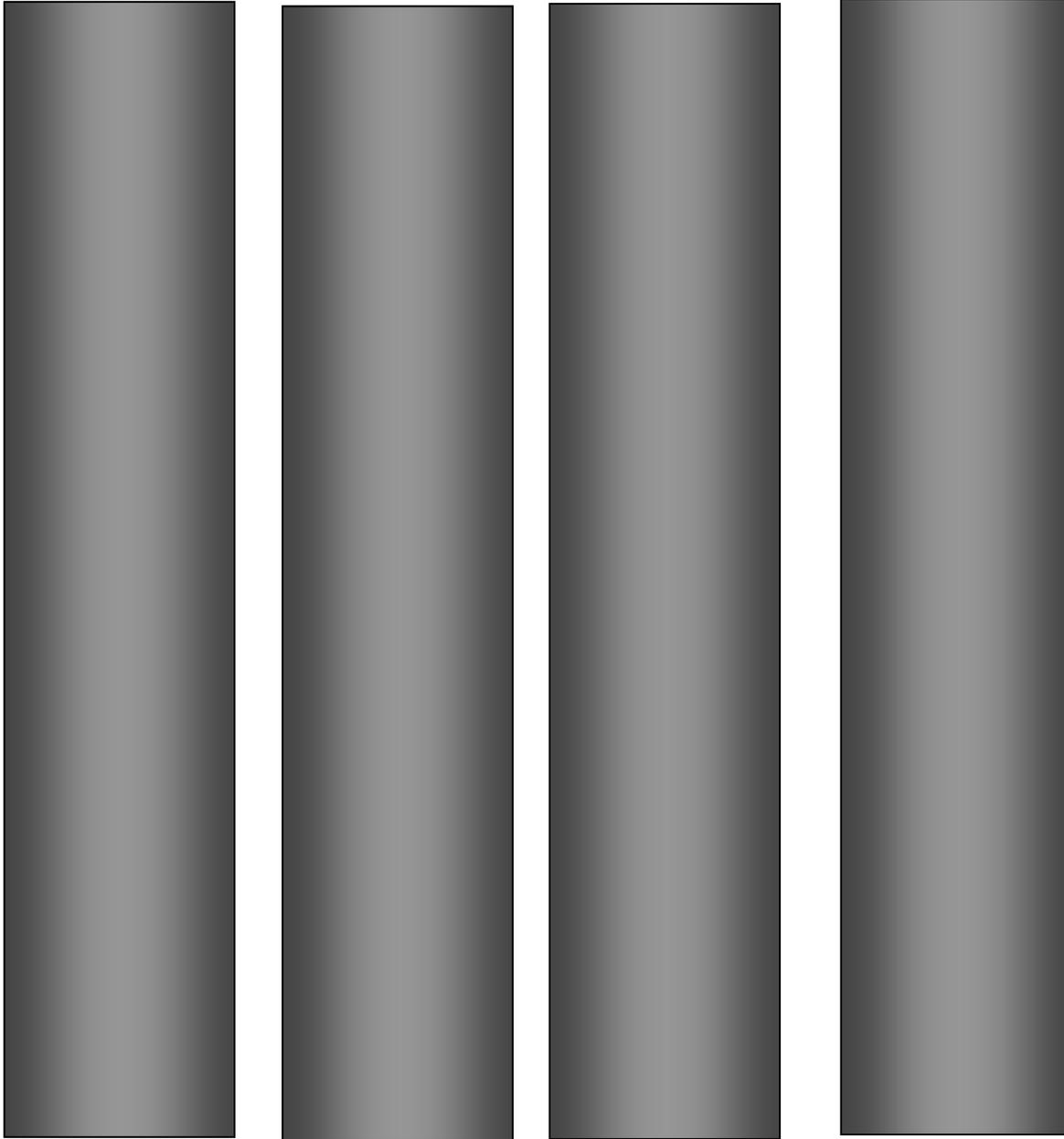
**In the machine, diagonally mounted pieces are identical. Adjacently mounted pieces are mirror images.**

**The hole spacing here serves as a primary reference for the other parts.**

Dimensions shown are approximate. The lower 3" of the legs are cut back to 0.760" width and are beveled at 38 degrees to fit snugly within the ID of the PVC column supports.

The "hard stop washers"(not shown) that go on the legs between the roller plates and the PVC column tubes are 1.5 x 0.955.

## PVC terminal stubs



The top terminal, the insulating column, and the bottom power section are three separate modules.

The four schedule 80 PVC 1" stubs are 6.5" long. The stubs make a snug fit with the machined angle iron to resist belt tension and vibration. Height compensating washers (1.5 x 1) can be used to shim heights and protect the ends of the tubing from grooving by the frame.

These stubs are for setup only. Upon final assembly, they are removed and the upper framework is set into the long PVC column insulators.

